

SAFETY DATA SHEET

SikaTack® MACH 30



Version
1.1

Revision Date:
01/09/2017

SDS Number:
000000604697

SECTION 1. IDENTIFICATION

Product name : SikaTack® MACH 30

Manufacturer or supplier's details

Company name : Sika Canada Inc.
601, avenue Delmar
Pointe-Claire, QC H9R 4A9
Canada
www.sika.ca

Telephone : (514) 697-2610 / 1 (800) 933-7452

Telefax : (514) 694-2792

Health and Safety Services's
e-mail address : ehs@ca.sika.com

Emergency telephone : CANUTEC (collect) (613) 996-6666 (24 hours)

Recommended use of the chemical and restrictions on use

For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Respiratory sensitization : Category 1

Skin sensitization : Category 1

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H317 May cause an allergic skin reaction.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Precautionary Statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves.

SAFETY DATA SHEET

SikaTack® MACH 30



Version
1.1

Revision Date:
01/09/2017

SDS Number:
000000604697

P284 In case of inadequate ventilation wear respiratory protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor.

P362 + P364 Take off contaminated clothing and wash it before reuse.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

Supplemental information

If product is in liquid or paste form, physical or health hazards listed related to dust are not considered significant. However, product may contain substances that could be potential hazards if caused to become airborne due to grinding, sanding or other abrasive processes.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Aliphatic polyisocyanate	28182-81-2	$\geq 0 - < 1$
4,4'-methylenediphenyl diisocyanate	101-68-8	$\geq 0 - < 1$
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	$\geq 0 - < 1$

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

SAFETY DATA SHEET

SikaTack® MACH 30



Version
1.1

Revision Date:
01/09/2017

SDS Number:
000000604697

If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	: sensitizing effects Asthmatic appearance Allergic reactions See Section 11 for more detailed information on health effects and symptoms. May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Notes to physician	: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	: Do not flush into surface water or sanitary sewer system. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	: Normal measures for preventive fire protection.
Advice on safe handling	: Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see

SAFETY DATA SHEET

SikaTack® MACH 30



Version
1.1

Revision Date:
01/09/2017

SDS Number:
000000604697

section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Aliphatic polyisocyanate	28182-81-2	TWA	0.005 ppm	CA ON OEL
		C	0.02 ppm	CA ON OEL
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.005 ppm 0.05 mg/m ³	CA AB OEL
		TWA	0.005 ppm	CA BC OEL
		C	0.01 ppm	CA BC OEL
		TWAEV	0.005 ppm 0.051 mg/m ³	CA QC OEL
		TWA	0.005 ppm	CA ON OEL
		C	0.02 ppm	CA ON OEL
		TWA	0.005 ppm	ACGIH
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	TWA	0.005 ppm 0.05 mg/m ³	CA AB OEL
		TWA	0.005 ppm	CA BC OEL
		C	0.01 ppm	CA BC OEL
		TWAEV	0.005 ppm 0.045 mg/m ³	CA QC OEL
		TWA	0.005 ppm	CA ON OEL
		C	0.02 ppm	CA ON OEL
		TWA	0.005 ppm	CA ON OEL
		C	0.02 ppm	CA ON OEL
		TWA	0.005 ppm	ACGIH

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

SAFETY DATA SHEET

SikaTack® MACH 30



Version
1.1

Revision Date:
01/09/2017

SDS Number:
000000604697

Personal protective equipment

- Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
- The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection**
- Remarks** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection** : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures** : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance** : paste
- Color** : black
- Odor** : odorless
- Odor Threshold** : No data available
- pH** : Not applicable
- Melting point/range / Freezing point** : No data available
- Boiling point/boiling range** : No data available
- Flash point** : > 93.33 °C (> 199.99 °F)
Method: closed cup
- Evaporation rate** : No data available

SAFETY DATA SHEET

SikaTack® MACH 30



Version
1.1

Revision Date:
01/09/2017

SDS Number:
000000604697

Flammability (solid, gas)	: No data available
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapor pressure	: 0.01 hpa (0.01 mmHg)
Relative vapor density	: No data available
Density	: ca. 1.2 g/cm ³ (23 °C (73 °F) ())
Solubility(ies)	
Water solubility	: insoluble
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20.5 mm ² /s (40 °C)
Explosive properties	: No data available
Molecular weight	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions.
Conditions to avoid	: No data available
Incompatible materials	: No data available
No decomposition if stored and applied as directed.	

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

SAFETY DATA SHEET

SikaTack® MACH 30



Version
1.1

Revision Date:
01/09/2017

SDS Number:
000000604697

Product:

Acute inhalation toxicity : Acute toxicity estimate: > 10 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Ingredients:

Aliphatic polyisocyanate:

Acute oral toxicity : LD50 Oral (Rat): > 2,500 mg/kg

Acute inhalation toxicity : Acute toxicity estimate: 1.5 mg/l
Test atmosphere: dust/mist
Method: Expert judgment

Acute dermal toxicity : LD50 Dermal (Rat): > 2,000 mg/kg

4,4'-methylenediphenyl diisocyanate:

Acute inhalation toxicity : Acute toxicity estimate: 1.5 mg/l
Test atmosphere: dust/mist
Method: Expert judgment

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate:

Acute oral toxicity : LD50 Oral (Rat): 4,814 mg/kg

Acute inhalation toxicity : LC50 (Rat): 0.031 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rat): > 7,000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization: May cause an allergic skin reaction.

Respiratory sensitization: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC

Group 2B: Possibly carcinogenic to humans

Carbon black

1333-86-4

NTP

Not applicable

SAFETY DATA SHEET

SikaTack® MACH 30



Version
1.1

Revision Date:
01/09/2017

SDS Number:
000000604697

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information

: Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues

: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging

: Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

Domestic regulation

TDG (road/train)

Not dangerous goods

International Regulations

SAFETY DATA SHEET

SikaTack® MACH 30



Version
1.1

Revision Date:
01/09/2017

SDS Number:
000000604697

IATA-DGR

Not dangerous goods

IMDG-Code

Not dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

Canadian lists

No substances are subject to a Significant New Activity Notification.

SECTION 16. OTHER INFORMATION

Revision Date : 01/09/2017

Prepared by : R & D of Sika Canada Inc.

Notice to Reader:

The information contained in this Material Safety Data Sheet applies only to the actual Sika Canada product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Material Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sika.ca or 514-697-2610.

Full text of other abbreviations

ADR	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System
IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973

SAFETY DATA SHEET

SikaTack® MACH 30



Version
1.1

Revision Date:
01/09/2017

SDS Number:
000000604697

OEL	as modified by the Protocol of 1978
PBT	Occupational Exposure Limit
PNEC	Persistent, bioaccumulative and toxic
REACH	Predicted no effect concentration
	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

CA / Z8